



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

1. Identification

Product identifier Percon HS-95

Other means of identification

SDS number FAWSDS-2

Synonyms -

Recommended use None known.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Fisk Alloy, Inc.
PO Box 26,
10 Thomas Road,
Hawthorne, NJ 07507, USA.

General Assistance Call Fisk Alloy at: 973 825 8500.

E-Mail Fiskalloy.com.

Contact Person None Known.

Emergency Telephone FOR ALL TRANSPORTATION ACCIDENTS, CALL CHEMTREC AT 800-424-9300.

2. Hazard(s) Identification

Classification of the substance or mixture Not classified.

Label elements

GHS-US Labeling No labeling applicable.

Hazard(s) not otherwise classified (HNOC)

This product is present in a massive form as an alloy. It does not present the same hazards when the individual components are in their powdered forms. The materials present in this product in their powdered forms present aquatic toxicity to the environment, pyrophoricity, flammability, self-heating capabilities, carcinogenicity, water reactivity, and acute toxicity. When processed or where dust is generated a combustible dust hazard may be present. Avoid generating dust, generating sparks, ignition sources, and take all precautions.

Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Under normal use and handling of the solid form of this material there are few health hazards. Cutting, welding, melting, grinding etc. of these materials will produce dust, fume or particulate containing the component elements of these materials. Exposure to the dust, fume or particulate of these materials may present significant health hazards. Exposure to dust or fume may cause irritation of the eyes, skin



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

and respiratory tract. Fine particulates dispersed in air may present an explosion hazard.

3. Composition/information on ingredients

Substances:

Name	CAS number	%
Copper	7440-50-8	97.2-98.4
Nickel	7440-02-0	1.4-2.2
Beryllium	7440-41-7	0.2-2.0

4. First-aid measures

Inhalation	When symptoms occur: go into open air and ventilate suspected area. Keep at rest and in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
Skin contact	Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.
Eye contact	Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
Ingestion	Ingestion is unlikely due to physical state. Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.
Most important symptoms/effects, acute and delayed	Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. Skin Contact: May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, and lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Beryllium: Inhaling particulate containing beryllium may cause a serious, chronic lung disease called chronic beryllium disease (CBD) in some individuals. Over time, lung disease can be fatal. Chronic beryllium disease is a hypersensitivity or allergic condition in which the tissues of the lungs become inflamed. This inflammation, sometimes with accompanying fibrosis (scarring), may restrict the exchange of oxygen between the lungs and the bloodstream. Medical science suggests that CBD may be related to genetic factors.

Indication of immediate medical attention and special treatment needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. Never give anything by mouth to an unconscious person.

5. Fire-fighting measures

Suitable extinguishing media

For localized powder fires, smother with dry sand, dry dolomite, sodium chloride or soda ash. Use fire-extinguishing media appropriate to fight surrounding fire.

Unsuitable extinguishing media

Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use water when molten material is involved, may react violently or explosively on contact with water.

Specific hazards arising from the

In molten state: reacts violently with water (moisture). Dust



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

chemical

may cause an ignitable and/or an explosive atmosphere.

Special protective equipment and precautions for firefighters

Precautionary Measures Fire: Under fire conditions, hazardous fumes will be present.

Firefighting Instructions: Exercise caution when fighting any chemical fire.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

General measures: Do not handle until all safety precautions have been read and understood. Do not breathe vapors from molten product. Avoid all eye and skin contact and do not breathe dust, fumes, and vapors.

For non-emergency personnel: Use appropriate personal protection equipment (PPE). Evacuate unnecessary personnel.

For emergency personnel: Equip cleanup crew with proper protection. Ventilate area

**Environmental precautions
Methods and materials for containment and cleaning up**

Prevent entry to sewers and public waters.

Contain and collect as any solid. Clear up spills immediately and dispose of waste safely. For particulates and dust: Avoid actions that cause dust to become airborne during clean-up such as dry sweeping or using compressed air. Use PPE described in Section 8. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

7. Handling and storage

Precautions for safe handling

May generate flammable/explosive dusts or turnings when brushed, machined or ground. Use care during processing to minimize generation of dust. Where excessive dust may result, use approved respiratory protection equipment. Heating of product can release toxic or irritating fumes; ensure proper ventilation is employed, proper precautions are enforced, and applicable regulations are followed. Inhalation of fumes may cause metal fume fever.

Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a dry, cool and well-ventilated place.

Incompatible Materials: Strong acids, strong bases and strong oxidizers. Alkalis. Metal oxides. Water, humidity. Corrosive



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

substances in contact with metals may produce flammable hydrogen gas.

8. Exposure controls/personal protection

Occupational exposure limits

International Occupational Exposure Limits				
Country	Type	Copper	Nickel	Beryllium
		Value (mg/m ³)	Value (mg/m ³)	Value (mg/m ³)
Belgium	TWA	0.2(a),1(b,i)	1	-
Brazil	-	-	-	-
Canada-Alberta	TWA	0.2(a),1(b,i)	1	0.002
	STEL	0.6(a), 2(b,i)	2	0.006
Canada-British Columbia	TWA	1(b,i), 0.2(a)	0.05	0.00005
Canada-Ontario	TWA	-	1	0.002
	STEL	-	-	0.01
Canada-Quebec	TWA	0.2(j), 1(b,k)	1	0.00015
China	TWA	1(b), 0.2(a)	1	0.0005
	STEL	-	-	0.001
Denmark	TWA	1(b)	0.05	0.001
France	TWA	1(b,i), 0.2(a)	1	0.002
	STEL	2(b,i)	-	-
Germany	TWA	-	-	-
Hong Kong	TWA	0.2(a), 1(b,i)	1.5	0.002
	STEL	-	-	0.01
India	TWA	0.2(a)	-	0.002
Italy	-	-	-	-
Japan	TWA	-	-	0.002
Korea	TWA	1(b,i), 0.1(a,f)	1(c)	0.002
	STEL	2(b,i)	-	0.01
Malaysia	TWA	0.2(a), 1(b,i)	1.5(d)	0.002
Mexico	TWA	0.2(a), 1(b,k)	1	0.02
	STEL	2(a,b,k)	-	-
Poland	TWA	0.2	0.25	0.0002

Portugal	-	-	-	-
Russia	TWA	1/0.5 (MAC)	-	0.001
Singapore	TWA	0.2(a), 1(b,i)	1	0.002
Sweden	LLV	1(c), 0.2(f)	0.5(c)	0.002(c)
Taiwan, R. O. C.	TWA	1(b,i)	1	0.002
United Kingdom	TWA	0.2(a), 1(b.i)	0.1	0.002
	STEL	2(b,i)	-	-
USA ACGIH	TWA	-	1.5	-
USA OSHA	TWA	1	1	0.002
	Ceiling	-	-	0.005
USA NIOSH	TWA	1	0.015	0.005

NOTE: a- fume, b-dust, c-total dust, d-inhalable fraction, e-inhalable dust, f-respirable dust, g-inhalable fume, h-respirable fume, i-mist, j-smoke, k-fog.

Appropriate engineering controls

Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

Individual protection measures, such as personal protective equipment



Eye/face protection

Chemical goggles or safety glasses.

Skin protection

Hand protection

Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

Other

Chemically resistant materials and fabrics. With molten material wear thermally protective clothing. If generating a dust, wash thoroughly after handling, especially before eating, drinking, or smoking. Wash contaminated clothing before reuse.

Respiratory protection

Respiratory protection not normally needed. If dusting occurs or fumes are generated above the established occupational exposure limits, use a NIOSH-approved half-face or full-face respirator equipped with High Efficiency Particulate (HEPA) filter cartridges.

General hygiene considerations

Do not eat, drink, or smoke while using this product in dust form.



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

9. Physical and chemical properties

Appearance	Red Metallic.
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	None.
Odor threshold	Not available.
pH	Not applicable.
Melting point/freezing point	Brass: 1600°F (Melting point) Copper: 1900°F (Melting point)
Initial boiling point and boiling range	Not available.
Flash point	Not applicable.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit –lower (%)	Not available.
Flammability limit –upper (%)	Not available.
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable..
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density (Specific gravity)	8.36 – 8.83
Solubility(ies)	
Solubility 20°C (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.

10. Stability and reactivity

Reactivity	Hazardous reactions will not occur under normal conditions.
Chemical stability	Stable under recommended storage conditions and stable in solid form.
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid	Avoid contact with carbon monoxide, particularly at temperatures between 50°C and 300°C, to prevent formation of nickel carbonyl which is toxic and a carcinogen.
Incompatible materials	Acetylene, chlorine.
Hazardous decomposition Products	Inhalation of fumes may cause metal fume fever. Oxides of iron



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

and carbon.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Ingestion is likely to be harmful or have adverse effects.
Inhalation	Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.
Skin contact	May cause an allergic skin reaction. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.
Eye contact	Dust may cause mechanical irritation to eyes.
Chronic symptoms	In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia.

Numerical measures of toxicity – Ingredients:

Components	Test	Species	Test Results
Copper(CAS#7440-50-8)	Inhalation LC ₅₀	Rat	0.733 mg/L
Nickel(CAS#7440-02-0)	Oral LD ₅₀	Rat	>9000mg/kg
Beryllium (CAS#7440-41-7)	Oral LD ₅₀	Rat	2000mg/kg

Skin corrosion/irritation	Not Classified.
Serious eye damage/eye irritation	Not Classified.
Respiratory or skin sensitization	
Respiratory sensitization	Not Classified.
Skin sensitization	Not Classified.
Germ cell mutagenicity	Not Classified. This product is not known or reported to be mutagenic. Nickel has been shown to be mutagenic in <i>in vitro</i> studies.
Carcinogenicity	Not Classified. The International Agency for Research on Cancer (IARC) has classified nickel and beryllium as possibly carcinogenic to humans, group 1. The National Toxicology Program (NTP) classifies nickel and beryllium as a known human



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

Reproductive toxicity

carcinogen.

Not Classified. This product is not known or reported to cause reproductive or developmental effects. Exposure of male rats to high concentrations of nickel caused testicular degeneration. However, symptoms of systemic toxicity, including severe weight loss, were also observed at the same concentrations indicating that the testicular effects were secondary to the frank toxicity. Exposure at these levels is highly unlikely under normal working conditions.

Specific target organ toxicity - single exposure

Not Classified.

Specific target organ toxicity - repeated exposure

Not Classified.

Aspiration hazard

Not Classified.

12. Ecological information

Numerical measures of toxicity

Components	Test	Species	Test Results
Copper(CAS#7440-50-8)	Fish LC ₅₀	oncorhynchus mykiss (<i>Salmo gairdneri</i>)	0.017mg/l,96 Hours
	Crustacea NOEC	Water Flea (<i>Daphnia magna</i>)	0.002mg/l,21days
	AlgaeEC ₅₀	Korshikov(<i>Selenastrum capricornutum</i>)	0.085mg/l,3Weeks
Nickel (CAS#7440-02-0)	Fish LC ₅₀	Rock bass (<i>Ambloplites rupestris</i>)	2.48 mg/l, 96 Hours
	Crustacea LC ₅₀	Water Flea (<i>Daphnia magna</i>)	0.51 mg/l, 48 Hours
Beryllium (CAS#7440-41-7)	Fish LC ₅₀	Oncorhynchus mykiss (<i>Salmo gairdneri</i>)	0.38mg/l,28Days
	Crustacea NOEC	Water Flea (<i>Daphnia magna</i>)	0.25mg/l,48Hours

Persistence and degradability

No data available.

Bioaccumulative potential

No data available.

Mobility in soil

No data available.

Other adverse effects

No known significant effects or critical hazards.

13. Disposal considerations



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

Disposal instructions

Dispose of in accordance with local regulations. Do not contaminate ponds, waterways or ditches with chemical or used containers.

Contaminated packaging

None known.

14. Transport information

In Accordance with DOT

Not regulated for transport.

In Accordance with IMDG

Not regulated for transport.

In Accordance with IATA

Not regulated for transport.

15. Regulatory information

US federal regulations

Substance is on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None of the components in this product is listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Copper(CAS#7440-50-8) Listed

Nickel(CAS#7440-02-0) Listed

Beryllium (CAS#7440-41-7) Listed

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper(CAS#7440-50-8) Listed

Nickel(CAS#7440-02-0) Listed

Beryllium (CAS#7440-41-7) Listed

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard	-	No
	Delayed Hazard	-	No
	Fire Hazard	-	No
	Pressure Hazard	-	No
	Reactivity Hazard	-	No

SARA 302 Extremely hazardous substance

Not listed

SARA 311/312 Hazardous chemical

No

SARA 313 (TRI reporting)

Not listed

Name	CAS number	% by wt.
Copper	7440-50-8	97.2-98.4
Nickel	7440-02-0	1.4-2.2
Beryllium	7440-41-7	0.2-2.0

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

None of the components in this product is listed.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

None of the components in this product is listed.

Safe Drinking Water Act (SDWA)

None of the components in this product is listed.

US State regulations

WARNING: This product contains chemicals known to the State of California to cause cancer.

US. Massachusetts RTK – Substance List

Copper(CAS#7440-50-8)

Nickel(CAS#7440-02-0)

Beryllium (CAS#7440-41-7)

US. New Jersey Worker and Community Right-to-Know Act

Copper(CAS#7440-50-8)

Nickel(CAS#7440-02-0)

Beryllium (CAS#7440-41-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Copper(CAS#7440-50-8)

Nickel(CAS#7440-02-0)

Beryllium (CAS#7440-41-7)

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Nickel(CAS#7440-02-0)

Beryllium (CAS#7440-41-7)

Canada regulations

This substance has not been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR).

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non- Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes



Safety Data Sheet

Revised Date: 08-12-2015

FAWSDS-2

Korea	Existing Chemical List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control ACT (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	-
Revision date	08-04-2015
Version #	-
References	ACGIH: Documentation of the Threshold Limit Values and Biological Exposure indices ECHA: European Chemicals Agency HSDB: Hazardous Substances Data Bank GESTIS : Information system on hazardous substances of the German Social Accident Insurance IARC: International Agency for Research on Cancer NIOSH: The National Institute for Occupational Safety and Health NTP: National Toxicology Program NLM: Hazardous Substances Data Base OECD : Organization for Economic Co-operation and Development OSHA: Occupational Safety and Health Administration

Disclaimer: The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study information in the format of this document, plus additional information may be necessary under exceptional conditions of use, or because of applicable laws or government regulations.