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1) IDENTIFICATION

Product Identifier Copper Clad Steel, Bare

Other Means of Identification

SDS Number FAWSDS-7

Synonyms —

Recommended Use None Known

Recommended Restrictions None Known

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer/Supplier Fisk Alloy, Inc.

PO Box 26

10 Thomas Road

Hawthorne, NJ 07507, USA

General Assistance Call Fisk Alloy: 973 825 8500

Email <u>info@fiskalloy.com</u>

Contact Person None Known

Emergency Telephone For all transportation accidents, call Chemtrec at 800

424 9300

2) HAZARD(S) IDENTIFICATION

Classification of Substance or Mixture Not Classified

GHS-US Labeling No Labeling Applicable

Hazards Not Otherwise Classified (HNOC)

This product is present in a massive form as an alloy. It does not present the same hazards when the individual components are in their powdered forms. The materials present in this product in their powdered forms present aquatic toxicity to the environment, pyrophoricity, flammability, self-heating

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capabilities, carcinogenicity, water reactivity, and acute toxicity. When processed or where dust is generated a combustible dust hazard may be present. Avoid generating dust, generating sparks, ignition sources, and take all precautions.

Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Under normal use and handling of the solid form of this material there are few health hazards. Cutting, welding, melting, grinding etc. of these materials will produce dust, fume or particulate containing the component elements of these materials. Exposure to the dust, fume or particulate of these materials may present significant health hazards. Exposure to dust or fume may cause irritation of the eyes, skin and respiratory tract. Fine particulates dispersed in air may present an explosion hazard.

3) COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE NAME	CAS NUMBER	PERCENT
Iron	7439-89-6	51-70
Copper	7440-50-8	30-50
Nickel	7440-02-0	0.0-2.0
Manganese	7439-96-5	0.0-0.5
Carbon	7440-44-0	0.0-0.12

4) FIRST AID MEASURES

Inhalation

When symptoms occur: go into open air and ventilate suspected area. Keep at rest and in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

Skin Contact

Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.

Eye Contact

Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact

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lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

Ingestion

Ingestion is unlikely due to physical state. Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms/Effects, Acute and Delayed

Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Skin Contact: May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Eye Contact: Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms

Iron: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous.

Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; Discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure.

Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis).

Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia.

Indication of Immediate Medical Attention and Special Treatment Needed

In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General Information

If exposed or concerned: Get medical advice/attention. Never give anything by mouth to an unconscious person.

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5) FIRE FIGHTING MEASURES

Suitable Extinguishing Media

For localized powder fires, smother with dry sand, dry dolomite, sodium chloride or soda ash. Use fireextinguishing media appropriate to fight surrounding fire.

Unsuitable Extinguishing Media

Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use water when molten material is involved, may react violently or explosively on contact with water.

Specific Hazards Arising from the Chemical

In molten state: reacts violently with water (moisture). Dust may cause an ignitable and/or an explosive atmosphere.

Special Protective Equipment and Precautions for Firefighters

Precautionary Measures Fire: Under fire conditions, hazardous fumes will be present.

Firefighting Instructions: Exercise caution when fighting any chemical fire.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

6) ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not handle until all safety precautions have been read and understood. Do not breathe vapors from molten product. Avoid all eye and skin contact and do not breathe dust, fumes, and vapors.

For Non-Emergency Personnel: Use appropriate personal protection equipment (PPE). Evacuate unnecessary personnel.

For Emergency Personnel: Equip cleanup crew with proper protection. Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters.

Methods and Materials for Containment and Clean Up

Contain and collect as any solid. Clear up spills immediately and dispose of waste safely. For particulates and dust: Avoid actions that cause dust to become airborne during clean-up such as dry sweeping or using compressed air. Use PPE described in Section 8. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

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7) HANDLING AND STORAGE

Precautions for Safe Handling

May generate flammable/explosive dusts or turnings when brushed, machined or ground. Use care during processing to minimize generation of dust. Where excessive dust may result, use approved respiratory protection equipment. Heating of product can release toxic or irritating fumes; ensure proper ventilation is employed, proper precautions are enforced, and applicable regulations are followed. Inhalation of fumes may cause metal fume fever.

Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in a dry, cool and well-ventilated place.

Incompatible Materials: Strong acids, strong bases and strong oxidizers. Alkalis. Metal oxides. Water, humidity. Corrosive substances in contact with metals may produce flammable hydrogen gas.

8) EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

COUNTRY	TYPE	COPPER Value (mg/mg³)	NICKEL Value (mg/mg³)	MANGANESE Value (mg/mg³)	CARBON Value (mg/mg³)
Belgium	TWA	0.2(a), 1(b,i)	1	_	-
Brazil	-	-	-	-	-
Canada-Alberta	TWA STEL	0.2(a),1(b,i) 0.6(a), 2(b,i)	1, 2 2	1(a), 3(a) 0.2	
Canada-British Columbia	TWA STEL	1(b,i), 0.2(a) —	0.05 —	0.2 0.2(a,b)	_
Canada-Ontario	TWA	_	1	0.15	-
Canada-Quebec	TWA	0.2(j), 1(b,k)	1	-	10
China	TWA	1(b), 0.2(a)	1	1(a)	_
Denmark	TWA STEL	1(b) -	0.05	0.1, 0.2 0.2	_
France	TWA STEL	1(b,i), 0.2(a) 2(b,i)	1 _	1(a), 0.03(a) -	
Germany	TWA	-	-	0.2	-

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Hong Kong	TWA	0.2(a), 1(b,i)	1 .5	1	_
India	TWA	0.2(a)	_	0.2	_
maia	IWA	0.2(u)			
Italy	TWA	-	_	1 3	_
Japan	TWA	-	-	0.3	_
Korea	TWA STEL	1(b,i), 0.1(a,f) 2(b,i)	1 (c) —	- 0.6/0.2	-
Malaysia	TWA	0.2(a), 1(b,i)	1.5 (d)	-	-
Mexico	TWA STEL	0.2(a), 1(b,k) 2(a,b,k)	1 _	— 1(a), 3(a)	_
Poland	TWA	0.2	0.25	0.2	6
Portugal	_	_	_	0.2	_
Russia	TWA	1/0.5 (MAC)	-	0.2(a,b)	_
Singapore	TWA	0.2(a), 1(b,i)	1	1(a,b)	_
Sweden	LLV	1(c), 0.2(f)	0.5 (c)	0.2(c), 0.1(f)	_
Taiwan, R. O. C.	TWA	1(b,i)	1	1	_
United Kingdom	TWA STEL	0.2(a), 1(b.i) 2(b,i)	0.1 1.5	0.5 0.02(h), 0.1(g)	10(e), 4(f) —
USA ACGIH	TWA	_	1	0.02(h), 0.1(g)	_
USA OSHA	TWA Ceiling	1 _	1 _	 5	15(c), 5(f) —
USA NIOSH	TWA STEL	1 —	0.015 —	1 3	

a-fume, b-dust, c-total dust, d-inhalable fraction, e-inhalable dust, f-respirable dust, g-inhalable fume, h-respirable fume, i-mist, j-smoke, k-fog

Appropriate Engineering Controls

Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

Individual Protection Measures, Such as Personal Protective Equipment

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Eye/Face Protection

Chemical goggles or safety glasses.

Skin Protection

Hand Protection: Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

Other: Chemically resistant materials and fabrics. With molten material wear thermally protective clothing. If generating a dust, wash thoroughly after handling, especially before eating, drinking, or smoking. Wash contaminated clothing before reuse.

Respiratory Protection

Respiratory protection not normally needed. If dusting occurs or fumes are generated above the established occupational exposure limits, use a NIOSH-approved half-face or full-face respirator equipped with High Efficiency Particulate (HEPA) filter cartridges.

General Hygiene Considerations

Do not eat, drink, or smoke while using this product in dust form.

9) PHYSICAL AND CHEMICAL PROPERTIES

Appearance Red Metallic

Physical State Solid
Form Solid

Color Not Available

Odor None

Odor Threshold Not Available

pH Not Applicable

Melting Point/Freezing Point Copper 1995°F,

Iron 2800°F (Melting Point)

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Initial Boiling Point and Boiling Range Not Available

Flash Point Not Applicable

Evaporation Rate Not Available

Flammability (Solid, Gas) Not Applicable

Upper/Lower Flammability or Explosive Limits

Flammability Limit — Lower (%)

Flammability Limit — Upper (%)

Explosive Limit — Lower (%)

Not Applicable

Explosive Limit — Upper (%)

Not Applicable

Vapor Pressure Not Applicable

Vapor Density Not Applicable

Relative Density (Specific Gravity) 8.24

Solubility(ies)

Solubility (Water) Negligible

Partition Coefficient (N-Octanol/Water) Not Available

Auto-Ignition Temperature Not Applicable

Decomposition TemperatureNot Applicable

Viscosity Not Applicable

10) STABILITY AND REACTIVITY

Reactivity

Hazardous reactions will not occur under normal conditions.

Chemical Stability

Stable under recommended storage conditions and stable in solid form.

Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

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Conditions to Avoid

Avoid contact with carbon monoxide.

Incompatible Materials

Acetylene, chlorine.

Hazardous Decomposition Products

Inhalation of fumes may cause metal fume fever. Oxides of iron.

11) TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Inhalation: Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Skin Contact: May cause an allergic skin reaction. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

Eye Contact: Dust may cause mechanical irritation to eyes.

Chronic Symptoms: In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material:

Iron: Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous.

Numerical Measures of Toxicity

COMPONENT	TEST	SPECIES	TEST RESULT
Iron (CAS#7439-89-6)	Oral LD ₅₀	Rat	30g/kg
Copper (CAS#7440-50-8)	Inhalation LC ₅₀	Rat	0.733 mg/L
Nickel (CAS#7440-02-0)	Oral LD ₅₀ Inhalation LC ₅₀	Rat Rat	>9 g/kg
Manganese (CAS# 7439-96-5)	Oral LD ₅₀	Rat	9 g/kg > 5.14 mg/l
Carbon (CAS#7440-44-0)	Oral LD ₅₀	Rat	10 g/kg

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Skin Corrosion/Irritation Not Classified

Serious Eye Damage/Eye Irritation Not Classified

Respiratory or Skin Sensitization

Respiratory SensitizationNot ClassifiedSkin SensitizationNot Classified

Germ Cell Mutagenicity

Not Classified. This product is not known or reported to be mutagenic.

Carcinogenicity Not Classified

Reproductive Toxicity Not Classified

Specific Target Organ Toxicity — Single Exposure Not Classified

Specific Target Organ Toxicity — Repeated Exposure Not Classified

Aspiration Hazard Not Classified

12) ECOLOGICAL INFORMATION

Numerical Measures of Toxicity

COMPONENT	TEST	SPECIES	TEST RESULTS
Iron	Fish LC ₅₀	Zebrafish (Danio Rerio)	>10000 mg/l, 96 Hours
(CAS#7439-89-6)	Crustacea LC ₅₀	Water Flea (Daphnia Magna)	9.6 mg/l, 48 Hours
	Fish LC ₅₀	Oncorhynchus Mykiss (Salmo Gairdneri)	0.017 mg/l, 96 Hours
Copper (CAS#7440-50-8)	Crustacea NOEC	Water Flea (Daphnia Magna)	0.002 mg/l, 21 Days
(1.1.1.1)	AlgaeEC ₅₀	Korshikov (Selenastrum Capricornutum)	0.085 mg/l, 3 Weeks
Nickel	Fish LC ₅₀	Rock Bass (Ambloplites Rupestris)	2.48mg/l, 96 Hours
(CAS#7440-02-0)	Crustacea LC ₅₀	Water Flea (Daphnia Magna)	0.51 mg/l, 48 Hours
Manganese (CAS#7439- 96-5)	Fish LC ₅₀	Rainbow Trout (Oncorhynchus Mykiss)	>3.6 mg/l, 96 Hours

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Crustacea LC₅₀ Water Flea (*Daphnia Magna*) >1.6 mg/l, 48 Hours

AlgaeEC₅₀ Pond Scum
(*Desmodesmus Subspicatus*) 2.8 mg/l, 72 Hours

Persistence and Degradability

No Data Available

Bioaccumulative Potential No Data Available

Mobility in Soil No Data Available

Other Adverse Effects

No known significant effects or critical hazards.

13) DISPOSAL CONSIDERATIONS

Disposal Instructions

Dispose of in accordance with local regulations. Do not contaminate ponds, waterways or ditches with chemical or used containers.

Contaminated Packaging None Known

14) TRANSPORT INFORMATION

In Accordance with DOT Not regulated for transport

In Accordance with IMDG Not regulated for transport

In Accordance with IATA Not regulated for transport

15) REGULATORY INFORMATION

US Federal Regulations

Substance is on the U.S. EPA TSCA Inventory List.

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TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None of the components in this product are listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Copper (CAS#7440-50-8)

Nickel (CAS#7440-02-0)

Listed

Manganese (CAS# 7439-96-5)

Listed

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS#7440-50-8) Listed
Nickel (CAS#7440-02-0) Listed

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard Categories

Immediate HazardNoDelayed HazardNoFire HazardNoPressure HazardNoReactivity HazardNo

SARA 302 Extremely Hazardous Substance Not Listed

SARA 311/312 Hazardous Chemical No

SARA 313 (TRI Reporting)

SUBSTANCE NAME	CAS NUMBER	% BY WEIGHT
Copper	7440-50-8	30-50
Nickel	7440-02-0	0.0-2.0
Manganese	7439-96-5	0.0-0.5

Other Federal Regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List: None of the components in this product are listed.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): None of the components in this product are listed.

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Safe Drinking Water Act (SDWA): None of the components in this product are listed.

US State Regulations

US. Massachusetts RTK – Substance List: Copper (CAS#7440-50-8), Manganese (CAS#7439-96-5), Nickel (CAS#7440-02-0)

US. New Jersey Worker and Community Right-to-Know Act:

Copper (CAS#7440-50-8), Manganese (CAS# 7439-96-5),

Nickel (CAS#7440-02-0)

US. Pennsylvania Worker and Community Right-to-Know Law:

Copper (CAS#7440-50-8), Manganese (CAS# 7439-96-5),

Nickel (CAS#7440-02-0)

US. California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT):

Nickel (CAS#7440-02-0)

Canada Regulations

This substance has not been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR).

International Inventories

COUNTRY(S) OR REGION	INVENTORY NAME	ON INVENTORY (YES/NO)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemical List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

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Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
US & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*} A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16) ADDITIONAL INFORMATION

Issue Date —

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Version #

References

ACGIH: Documentation of the Threshold Limit Values and Biological Exposure indices

ECHA: European Chemicals Agency

HSDB: Hazardous Substances Data Bank

GESTIS: Information system on hazardous substances of the German Social Accident Insurance

IARC: International Agency for Research on Cancer

NIOSH: The National Institute for Occupational Safety and Health

NTP: National Toxicology Program

NLM: Hazardous Substances Data Base

OECD: Organization for Economic Co-operation and Development

OSHA: Occupational Safety and Health Administration

Disclaimer

The information, recommendations, and suggestions presented in this SDS are based upon test results and data believed to be reliable. The end user of the product has the responsibility for evaluating the adequacy of the data under the conditions of use, determining the safety, toxicity and suitability of the product under these conditions, and obtaining additional or clarifying information where uncertainty exists. No guarantee expressed or implied is made as to the effects of such use, the results to be obtained, or the safety and toxicity of the product in any specific application. Furthermore, the information herein is not represented as absolutely complete, since it is not practicable to provide all the scientific and study

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